



LNP™ STAT-KON™ Compound DX12411C

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound DX12411C

Product reorder name: DX12411C

LNP STAT-KON DX12411C is a compound based on Polycarbonate resin containing Proprietary Filler(s). Added features of this material include: Electrically Conductive, Clean Compounding System.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	560	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	470	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	4.7	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	19	%	ASTM D 638
Tensile Modulus, 5 mm/min	26800	kgf/cm ²	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	27400	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	54	MPa	ISO 527
Tensile Stress, break, 5 mm/min	47	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	4.6	%	ISO 527
Tensile Strain, break, 5 mm/min	12.3	%	ISO 527
Tensile Modulus, 1 mm/min	2560	MPa	ISO 527
Flexural Stress	88	MPa	ISO 178
Flexural Modulus, 2 mm/min	2540	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	30	cm-kgf/cm	ASTM D 256
Multiaxial Impact	338	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	353	cm-kgf	ASTM D 3763
Izod Impact, notched 80*10*4 +23°C	18	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	139	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	92	°C	ASTM D 648
CTE, -30°C to 30°C, flow	7.1E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	7.2E-05	1/°C	ASTM D 696



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	138	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	107	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.25	-	ASTM D 792
Density	1.246	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.15	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.85	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.22	%	ISO 62
ELECTRICAL			
Volume Resistivity	1.E+03 - 1.E+06	Ohm-cm	ASTM D 257
Surface Resistivity	1.E+03 - 1.E+06	Ohm	ASTM D 257



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm